

### ABSTRACT OF THE DISCLOSURE

A crimping press has a cassette that can be inserted from the rear of the press and carries a contact roll containing a supply of belted crimp contacts. A contact belt passes over a tension pulley and, twisting through 90°, is guided onto a lower tool. A paper tape reel is  
5 driven over a toothed pulley by a mating gear located in the crimping press.

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